





Single needle, Long arm, Super heavy duty, Large oscillating shuttle hook, Programmable electronic pattern sewing machine



Variety



Applications

- For sewing super heavy weight materials.
- Suitable for sewing products such as safety and logging belts, cargo slings, harnesses, construction barriers, parachutes, balloons and book binding.



SAM-22

Features

- Stitch pattern can be stored in the memory of control box with USB memory . (Max.20,000 stitches)
- Reliable programmed X-Y movement for Heavy Duty.
- Stitch length is 0.1mm to 13.0mm.
- Reliable clamping system to hold material stably by pneumatic control system.
- Extra large oscillating shuttle minimizes the time to replace the bobbin thread.
- Thick thread can be cut smoothly by heat cutting.



Reliable clamping system

Specifications

Variety	SAM-22
Number of needle	Single needle
Max. sewing speed	600 s.p.m.
Max. stitch length	33/64" (13 mm)
Needle bar stroke	2-19/32" (66 mm)
Needle	Schmetz 1000 (#250) (standard)
Thread	#0 (standard) - #00
Hook	Large oscillating shuttle hook
Amount of inside presser foot	1-1/2" (38 mm)
Amount of outside presser foot	1-7/64"(28 mm)
Sewing area	(X)250mm × (Y)150mm (standard)
Scale up/down function	10-200% for each X-Y axis (1 increment/step)
Thread trimmer	Heat cutting system
Thread take up lever	Cam type
Lubrication	Semi-automatic lubrication type
Voltage	200/240V Single phase

NOTE: (1) Speed depends on threads, materials and type of operation (2) Specifications subject to change without notice



SEIKO SEWING MACHINE CO., LTD. 2-13-6, Sakaecho, Funabashi-shi Chiba Prefecture, 273-0018, Japan Phone : +81-47-420-3561 (Overseas dept.) Fax : +81-47-420-3560 E-mail : exsales@seiko-sewing.co.jp Printed in Japan 2021.11

http://www.seiko-sewing.co.jp/